

40 50 60 70 80 90



Preparing the soil and the future

«Above all else, the GB Group is committed to combining resources and methods to serve not only the customers of the group's various brands, but also dealers and suppliers around the world. We also want to bring together the teams from our many production sites and subsidiaries around a single corporate project.

Throughout the GB Group, we want to support everyone who is working towards efficient and sustainable agriculture by offering a wide range of product solutions and an increasing number of services.

We are mindful of the challenges facing humanity in the decades to come and we are convinced that they will require smarter, more efficient and more sustainable soil preparation.»



Patrick Besson, CEO of the GB Group

GB Group

Grégoire Besson and Agriway are the two brands of the GB Group. Our experience and ambitions are the same for all our brands, even if each name has been shaped by its own particular approach.

Grégoire Besson, the founding brand of the group, continually strives to strengthen its partnership of trust with agricultural professionals.

A global presence

5 Plants & 7 Subsidiaries

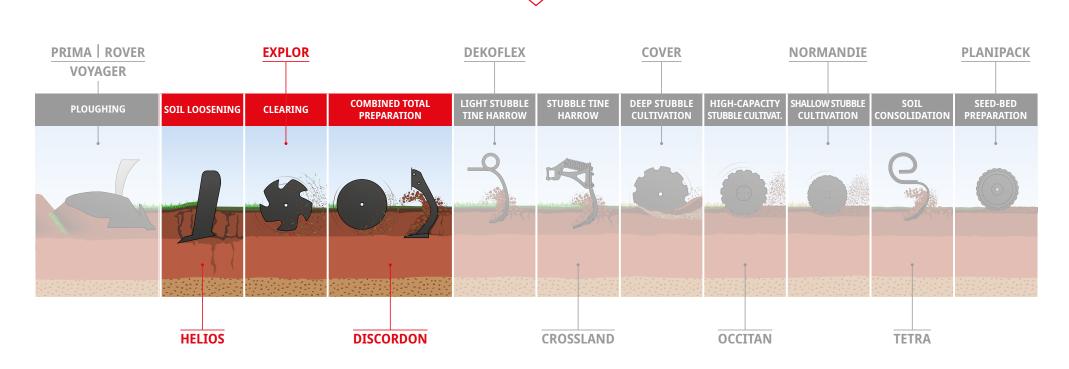


With our employees, 1 objective: customer satisfaction

Whether we are in our factories, at an agricultural show or out in the fields, we always keep in mind that our task is to help our customers improve their soil productivity.

Grégoire Besson and soil tillage

1 NEED > 1 NAME



3 RANGES TO MEET YOUR NEEDS

HELIOS

Make root exploration easier in one pass.

EXPLOR

Take control of the field in one pass.

DISCORDON

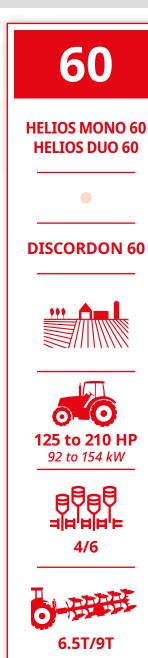
Remove the stubble, decompact, mulch and reconsolidate in one pass.

A simple range

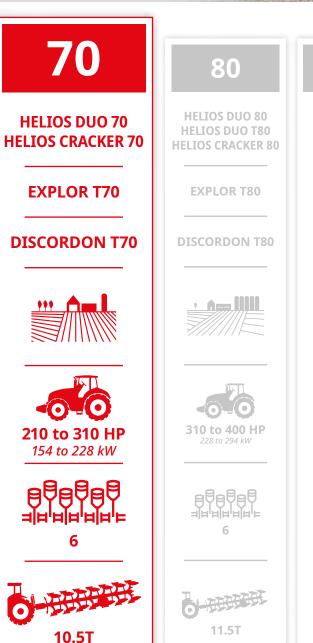
Index **Sub-Soilers Disc Harrows One-Pass Finishers** Farm size **Tractor power** Cylinders Lifting capacity

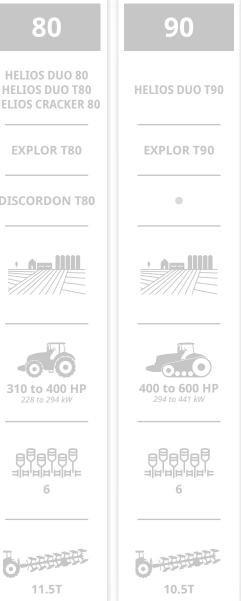
















SUMMARY

HELIOS

Sub-Soilers









EXPLOR

Disc Harrows



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DISCORDON

One-Pass Finishers



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specific tools for each application.

Whether it is due to climatic accidents, complicated harvests or the cultivation of wooded land, the restructuring of a soil goes through different stages. We have developped a range adapted to each use to meet these issues.



Surface loosening (10 to 25 cm)

Under 25 cm deep, the Helios enables preparation for root implantation.

The Michel blade performs this task without disrupting the surface and without pushing fine soil down. The Cracker or straight tine vigorously mixes the surface horizon.



Loosening of intermediate layers (25 to 35 cm)

From 25 to 35 cm deep, it eliminates poor soil preparation due to the same tool being used too often at the same depth (base effect)

Plots where tubers are intensively grown can be very uneven in terms of compaction. They are made worse by areas of difficult grubbing-up and in the presence of heavy machines.



Deep loosening (35 to 60 cm)

Deep loosening allows the soil to be restructured up to 60 cm. It eliminates the consequences of climatic accidents or mistreatment that would have compacted the soil.

Water and air circulate more easily, life in the soil can breathe. A living soil is an essential condition for the proper development of the plant growth.



Re-cultivation, clearing

Very large diameter disc tools are suitable for recultivation of virgin, wooded or post-harvest areas, such as sugar cane.

The combination of a large curve and the mounting on a square shaft for the drive ensures an intensive restructuring work. Aggressiveness on the residues is high and their decomposition is improved.



Tines and discs combination for shallow work

The combination of tines and discs provides many advantages in stubble cultivation. The passage of the discs creates a quality mulch and cuts the residues to improve their decomposition. The passage of the tines below the working depth of the discs will allow water and air to properly infiltrate the upper and intermediate layers of the soil. The mulch is once again improved and the entire worked area is well mixed.

The operating cost of this tool is low compared to the many benefits it provides. You stubble, loosen and consolidate in one pass



Tines and discs combination for deep work

The aim is to loosen and limit the disturbances of the soil structure deeply with the tines in order not to have any limit in the plant development. The rooting depth must be at its most for the roots to exploit the soil's potential.

In the upper part of the soil, the aim is to prepare a seedbed with finer soil. $\label{eq:control}$







Restructuring

Two soil loosening solutions to match your agronomic needs. A loosening with or without disturbing the soil horizon, that you can combine or not.

HELIOS MONO 60

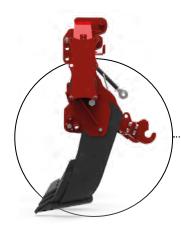
MOUNTED SUB-SOILER

4, 6 or 8 tines - Tractors: 125 to 310 hp - Working width: 3.00 to 4.00 m



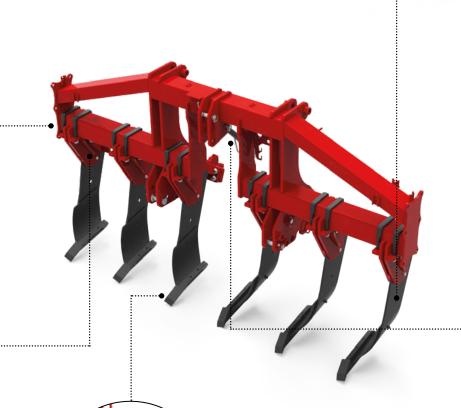
Proven chassis

The single frame has been designed to be equipped with a rear hitch and combine it with a power harrow and a seed drill for minimum tillage.



Compact dimensions

The frame overhang is reduced to limit the entire length when the Helios is combined with another tool. The centre of gravity is thus closer to the tractor, which limits the required lifting power.



Spacing between tines

The tine spacing has been chosen to obtain a constant work quality and a good soil loosening. Moreover, it enables you to go easily through large volumes of plant residues.



Two possible tines

You can choose the tine model depending on the expected work. If you want to loosen without any disturbance, we recommend the Michel loosening tine. If you wish to obtain a mixture of the top layer, the straight tine will be more suitable.



Rear hitch

You can choose between mechanical lifting with stops or hydraulic setting. The coupling yokes are modular to match any category. We also offer an option with hose extensions for the combined tool.



Shear bolt safety

With 5 tons shear-off torque and 500 mm height clearance, this simple and economical safety device adapts to soils with low rock content. Assembled with steel washers, clean and burr-free shearing is ensured which simplifies extraction. You don't waste time changing it and it avoids play and wear around the hole.



Non-stop hydraulic safety

Adjustable and very flexible, hydraulic safety can withstand a 525 kg maximum load. By adjusting the nitrogen compression in the reservoir, you can adapt the tip resistance. Depending on the type of soil you loosen, you can adjust its activation. Hydraulic safety allows the tine to retract when it meets a foreign body.



Proven chassis

The frame has been designed to drive a transmission shaft, power a PTO shaft, combine an animated rear implement. The change in working depth does not interfere with the transmission passage.



Wide underbeam clearance

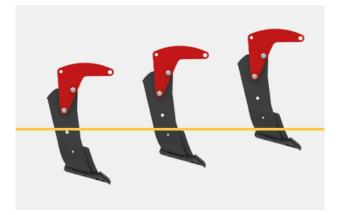
Always in order to ease the way through large volumes of plant residues, the Helios underbeam clearance is 900 mm to allow you to work at various working depths without any clogging.

You can be confident of being productive with all crop types.



Rear equipments

On top of the rear hitch, we also offer 3 different rollers. The square bar roller consolidates slightly and cracks some clods on light soils. The twin roller, with a double row of wavy discs, breaks up clods. The double notched disc roller is used to slice clods on the upper layer and consolidate the soil.



10 to 45 cm

Under 25 cm deep, the Helios prepares for root development. The Michel loosening tine performs this task without disrupting the surface and without pushing fine soil down, unlike the straight tine. From 25 to 35 cm deep, it eliminates poor soil preparation due to the same tool being used too often at the same depth.





	HELIOS MONO 60 TECHNICAL SPECIFICATIONS						
Working width (m)	3.00	3.50	4.00	3.00	3.50	4.00	
Tractor power (HP)) Tractor power (kW)	125 / 190 92 / 140	150 / 210 110 / 155	210 / 310 155 / 228	125 / 190 92 / 140	150 / 210 110 / 155	210 / 310 155 / 228	
Transport width (m)	3.00	3.50	4.00	3.00	3.50	4.00	
Transport height (m)			1	.80			
Indicative weight without roller (kg)	800	850	1 100	800	850	1 100	
Yoke hitch type (Cat.)			3	N - 3			
Chassis version			Rigid mou	unted frame			
Number of tines	4			6		8	
Tine model		Straight tine			Michel loosening tine		
Leg protection			Standard with cark	oide / Option carbide			
Тір	Standard with carbide Standard with bolt-on tip / Option with carbide bolt-on tip or reversible						
Spoiler (mm)	Standard 280 / Option 280 carbide or 440 standard			Not available			
Spacing between tines (mm)	750	583	666	500	583	500	
Spacing between tine rows (mm)				-			
Under frame clearance (mm)		880			900		
Tine safety system			Standard shear bolt / C	ption hydraulic non-stop			
Rear power lift	Standard mechanical with 3-point hitch / Option hydraulic with 3-point hitch						
Rear equipment (mm)	Square bar roller Ø 500 / Option Double twin with wavy discs Ø 510 / Double with notched discs Ø 510						
Depth control	Roller						
Stabilising wheels	Not available						
Max. working depth (mm)	450						
Road traffic lights			As st	andard			

HELIOS DUO 60

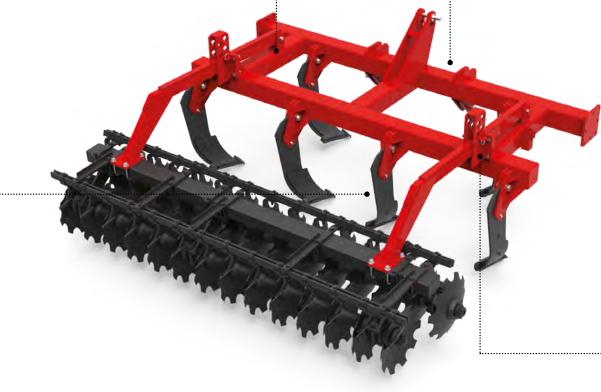
MOUNTED SUB-SOILER

4 to 8 tines - Tractors: 125 to 210 hp - Working width: 3.00 to 4.00 m



A high robustness

Helios has been recognized for more than 10 years for its solidity. He has travelled the world and cracked a large number of different soils with very harsh climatic conditions.



Several coupling categories

To suit all tractors, several coupling categories are compatible. The front of the machine has even been designed to be possibly equipped with a Quick Coupler.



Two possible safety devices

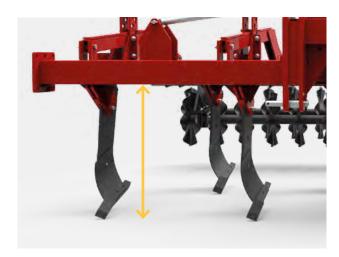
For hard and stone-free soils, we recommend the shear bolt safety with a high shear-off torque.

For stony soils, the hydraulic non-stop safety will be more adapted. It allows you to work safely.



Easy depth adjustment

The working depth is set through the roller and/or the stabilisation wheels. The roller has high and low stops which enable to master properly the requested loosening depth.



Wide underbeam clearance

Always in order to ease the way through large volumes of plant residues, the Helios underbeam clearance is 850 mm to allow you to work at various working depths without any clogging.

You can be confident of being productive with all crop types.



Two possible tines

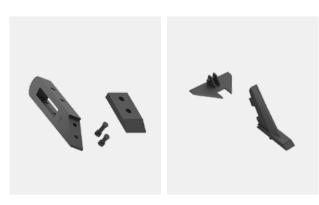
You can choose the tine model depending on the expected work. If you want to loosen without any disturbance, we recommend the Michel loosening tine. If you wish to obtain a mixture of the top layer, the straight tine will be more suitable.



Twin beam frame

The clearance between rows is 960 mm, to avoid clogging while limiting the machine overhang. Your soil is thus loosened with or without vegetation.

The Helios Duo helps you increase your crop yields thanks to a proper root development of plants.



Carbide parts

The original part improves your performance as it has been studied to have good penetration, reduced fuel consumption, but also proper wear of the working parts. Depending on your soil, we offer different types of parts. For clayish or chalky soils, forged parts will be suitable. To increase the operating life of your parts when you work on sandy or abrasive soils, we offer a range of carbide points and wings.



Numerous rollers

Depending on your growing itinerary, but also on your soil type, we have four possible rollers. To have a slightly closed soil, two single square bar rollers with different diameters are available. Two slicing rollers are designed to chop up residues and clods. This accelerates mineralization and feeds the plant more quickly.



Optional stabilising wheels

On light soils, the roller may not be sufficient to maintain the correct depth of the Helios. For this purpose, we offer, as an option, two 200/60x14.5 stabilising wheels at the front of the machine. They are essential if you want to work without a roller.





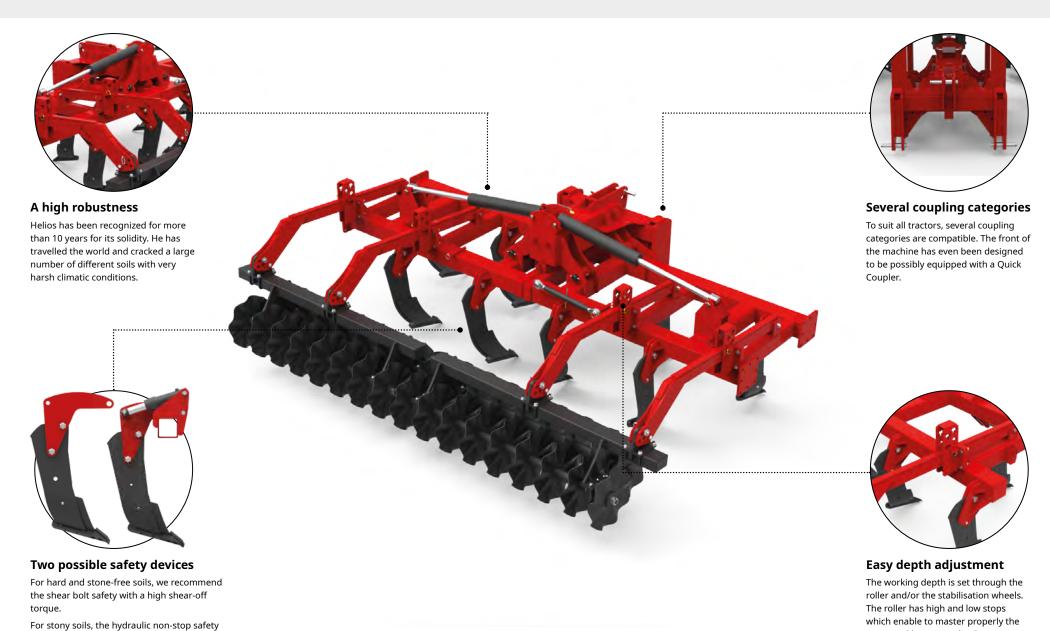
	HELIOS DUO 60 TECHNICAL SPECIFICATIONS							
Working width (m)	3.00	3.50	4.00	3.0	00	3.50	4.	00
Tractor power (HP) Tractor power (kW)				150 / 190 110 / 140	160 / 210 117 / 154			
Transport height (m)		1.80						
Transport width (m)	3.00	3.50	4.00	3.0	00	3.50	4.00	
Indicative weight without roller (kg)	980	1080	1240	830	980	1080	1130	1240
Yoke hitch type (Cat.)				3N	- 3			
Chassis version				Rigid mour	nted frame			
Number of tines	į	5	7	4		6		8
Tine model		Straight tine				Michel loosening tine	е	
Leg protection			S	itandard without cark	bide / Option carbid	e		
Тір	Š	Standard with carbid	е	Standa	ard with bolt-on tip /	Option with carbide	bolt-on tip or revers	ible tip
Spoiler (mm)	Standard 280 /	Option 280 carbide	or 440 standard	Not available				
Spacing between tines (mm)	600	700	571	750	500	583	666	500
Spacing between tine rows (mm)				96	50			
Under frame clearance (mm)		880				900		
Tine safety system	Standard shear bolt / Non-stop hydraulic option							
Roller adjustment	Mechanical							
Rear equipment (mm)	Standard without / Option: single bar roller Ø 600 - Double Twin with wavy discs Ø 510 - Double with notched discs Ø 510 - Double spike roller							
Depth control	Roller or stabilising wheel							
Stabilising wheels	Standard without / Option two wheels 200/60 x 14.5							
Max. working depth (mm)	450							
Road traffic lights				As star	ndard			

HELIOS DUO 70

MOUNTED SUB-SOILER

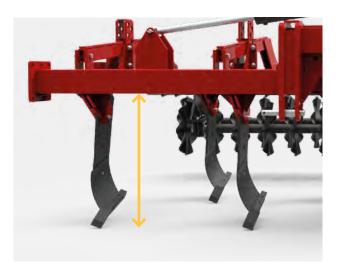
8 or 10 tines - Tractors: 210 to 310 hp - Working width: 4.00 to 5.00 m

requested loosening depth.



safely.

will be more adapted. It allows you to work



Wide underbeam clearance

Always in order to ease the way through large volumes of plant residues, the Helios underbeam clearance is 850 mm to allow you to work at various working depths without any clogging.

You can be confident of being productive with all crop types.



Michel tine

The Michel tine is designed to crack the soil without disturbing the surface, but while creating a vague effect on the surface layer. It allows good water and air infiltration into the soil to promote root development of the crop to be planted. In addition, for abrasive soils, we have a carbide solution.



Optional stabilising wheels

On light soils, the roller may not be sufficient to maintain the correct depth of the Helios. For this purpose, we offer, as an option, two 200/60x14.5 stabilising wheels at the front of the machine. They are essential if you want to work without a roller.



Carbide parts

The original part improves your performance as it has been studied to have good penetration, reduced fuel consumption, but also proper wear of the working parts. Depending on your soil, we offer different types of parts. For clayish or chalky soils, forged parts will be suitable. To increase the operating life of your parts when you work on sandy or abrasive soils, we offer a range of carbide points and wings.



Numerous rollers

Depending on your growing itinerary, but also on your soil type, we have four possible rollers. To have a slightly closed soil, two single square bar rollers with different diameters are available. Two slicing rollers are designed to chop up residues and clods. This accelerates mineralization and feeds the plant more quickly.



Optimized template

The machine folded in two parts is 3.00 m wide. This means you can move around safely. The two-section kinematics enable the folded machine to be unhooked and thus optimise storage space.





	HELIOS DUO 70 TECHNICAL SPECIFICATIONS						
Working width (m)	4.00	5.00					
Tractor power (HP) Tractor power (kW)	210 / 270 155 / 199	250 / 310 184 / 228					
Transport height (m)	2.20	2.80					
Transport width (m)	2.	90					
Indicative weight without roller (kg)	1 800	1 980					
Yoke hitch type (Cat.)	3 -	4N					
Chassis version	Mounted	d foldable					
Number of tines	8	8 10					
Tine model	Michel loosening tine						
Leg protection	Standard without carbide / Option carbide						
Тір	Standard with bolt-on tip / Option with carbide bolt-on tip or reversible tip						
Spoiler (mm)	Not available						
Spacing between tines (mm)	500						
Spacing between tine rows (mm)	960						
Under frame clearance (mm)	8	80					
Tine safety system	Standard shear bolt / Option hydraulic non-stop						
Rear power lift	Mechanical standard with 3-point linkage / Hydraulic option with 3-point linkage						
Rear equipment (mm)	Standard without / Option: sigle bar roller Ø 600 - Double Twin with wavy discs Ø510 - Double with notched discs Ø 510 - Double pics						
Depth control	Roller / Option stabilising wheels						
Stabilising wheels	Standard without / Option two wheels 10/75 x 15.3						
Max. working depth (mm)	450						
Road traffic lights	As standard						

HELIOS CRACKER 70

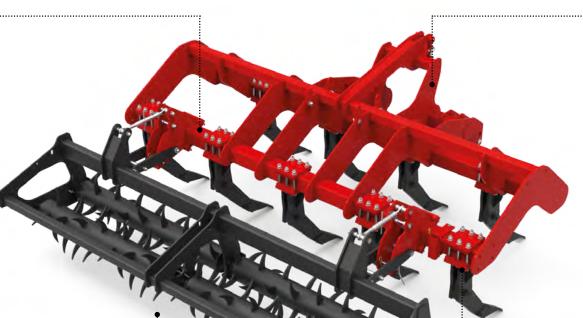
MOUNTED SUB-SOILER

5 to 7 tines - Tractors: 210 to 310 hp - Working width: 2.50 to 4.00 m



A machine-welded frame

The machine-welded frame is extremely resistant. It has been designed to cope with the difficult conditions that the Cracker can undergo.



A fitted hitch

The hitch is extremely strong and is designed to withstand the tractors' tractive power and the shocks that the machine can undergo. Several categories are compatible to suit all tractors.



Double spike roller

The double spike roller, with its 340 mm diameter, enables an important surface work because it breaks clods, increases the burial of plant residues and, above all, levels after the passage of tines. This roller has bearing protections to protect the bearings from soil flow and long plants that could be entangled in them.



Side deflectors

Deflectors are optional on each side of the machine, in order to to channel the soil flow that the tine can bring. These sheets mounted on two pendulums allow you to have a well levelled field.



Stabilising wheels

For better stability, it is possible to have a pair of wheels (optional) at the front of the machine. These 10.0/75x15.3 wheels help to control depth and compensate for the high suction of the tines towards the ground.



Cracker tine

The Helios Cracler is the machine the most suitable to loosen the soil on the whole working depth. The surface disturbance is similar to a deep ploughing that mixes the plant residues with the soil. This accelerates humification. Your soil reappropriates nitrogen without having to provide inputs.



Shear bolt safety

Further to an intense test campaign in Russia, the shear bolt safety has proved its worth. The shear bolt shears off when the peak load exceeds 10 700 kg. In the event of a breakage, the bolt head falls off, as well as the rest of the bolt. The tine can then retract and then return to its place by its own weight. It is suitable for slightly rocky and very compacted soils.



Wide clearance

A 820 mm underbeam clearance. The working depth and plant residues on the soil request a wide clearance in order to avoid clogging. Deep work lifts up the soil and breaks it. For a trouble-free quality work, it is necessary to have some distance between the frame and the tines.



Modular tine

You can adapt the Cracker tine depending on the requested agronomic work. To work deeply, only the point is required, with a 20° angle, to control the tensile stress and consumption. To cut the strips of soil, a knife deflector is available to make smaller clods. However, for more superficial work, wings can be mounted to cut the root systems of the plant cover.



Hydraulic non-stop safety

Essential for stony soils, the hydraulic non-stop safety enables the tine to retract to protect the frame and work safely. This technology, well known within Grégoire Besson, is adjustable according to the type of soil. The tine can lift up to 40 cm to work on extremely difficult soils.



Hydraulic roller adjustment

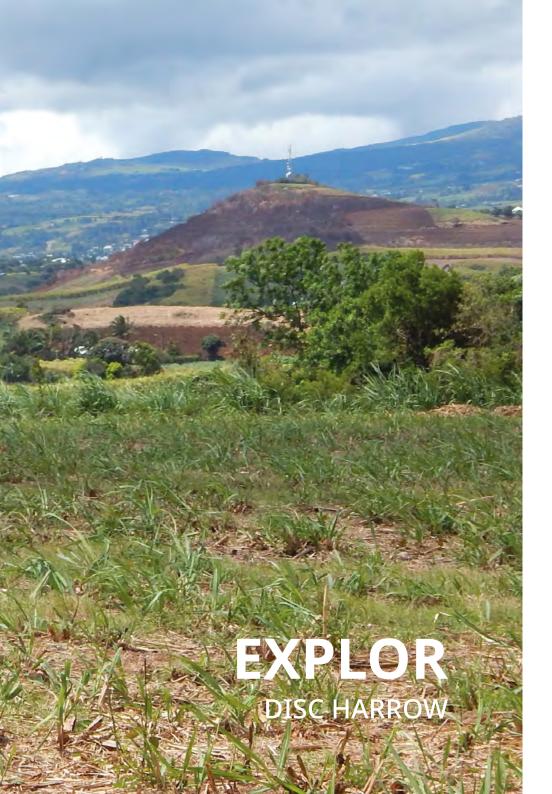
The working depth is flexible and can be adjusted by setting hydraulically the roller depth. Adjustment is carried out from the cab in complete simplicity and safety for the driver





	HELIOS CRACKER 70 TECHNICAL SPECIFICATIONS					
Working width (m)	2.50	3.00	4.00			
Tractor power (HP) Tractor power (kW)	210 / 280 154 / 206	220 / 290 147 / 206	240 / 310 176 / 228			
Transport width (m)	2.50	3.00	4.00			
Transport height (m)		2.20				
Indicative weight without roller (kg)	2 010	2 343	3 143			
Yoke hitch type (Cat.)	:	3	3 - 4N			
Chassis version		Rigid mounted frame				
Number of tines	5	7	7			
Tine model		Cracker tine				
Leg protection		Standard				
Tip	Standard reversible point / Option non reversible					
Spoiler (mm)	Standard without / Option wings					
Spacing between tines (mm)	500 428 571					
Spacing between tine rows (mm)	960					
Under frame clearance (mm)		920				
Tine safety system	Shear bolt	Standard Shear bolt / Option Hydraulic	Shear bolt			
Roller adjustment		Mechanical				
Rear equipment (mm)	Standard double spike roller Ø340					
Depth control	Roller					
Stabilising wheels	Standard without / Option two wheels 10.0/75x15.3					
Max. working depth (mm)	600					
Road traffic lights		Standard				





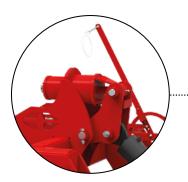
Outstanding capacities

Specifically designed for clearing rhizome crops such as sugar cane, miscanthus or small new growth forests, Explor can also be used for deep ploughing in extreme conditions: heavy soils or very dry soils.

EXPLOR T70

DISC HARROW

Tractors: 210 to 310 hp - Working width: 2.00 to 5.60 m



Drawbar suspension

On the drawbar cylinder, the elastomer provides comfort both on the roads and on the field. An accumulator generates flexibility on the carrier frame, to preserve your machine and your operating comfort.





For optimum pulling force, the drawbar angle is adjustable with a hydraulic cylinder. This assembly allows you to operate the cylinder as you wish.



Robust disc gangs

The disc gangs have been designed to accommodate stones, holes and plants. Square in shape and 50 or 60 mm wide, the shafts drive all the discs at the same time.



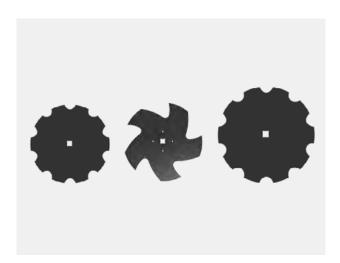
Suspended wheel axle

In order to improve comfort in the cabin, on roads or on pathways, we have added nitrogen accumulators. They provide suspension to the wheel axle and limit the forces on the tractor hitch. This equipment extends the life of your machine.



Centre-wheel axle

The positioning of the axle in the centre of the machine is there to ensure good load transfer and precise control of the working depth.



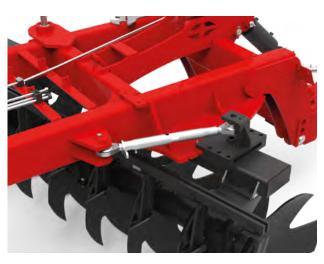
Several disc types

Two models are available, notched (in \emptyset 810 mm and \emptyset 910 mm) and flailed (in \emptyset 810 mm) to increase the drive of the disc gang and the chopping of plants. The two diameters enable to adapt best to your gang depth and to the existing volume of plants and forest root system.



Tailor-made bearings

The bearings are machined from a steel block. They range from 50 mm to 60 mm and have a double tapered bearing and 6 seals. This guarantees you a long service life despite major shocks.



Disc angling adjustment

The disc angling adjustment is mechanical as standard. As an option, you can have the hydraulic setting of the rear disc gang or of both front and rear disc gangs for more comfort. The advantage of the V-shaped disc gang is to be more stable on hilly land and more aggressive to destroy tree roots.



Several spacings

Four different disc spacings available depending on your needs. We recommend 270 mm and 350 mm for fine work and shallow depth. 400 mm and 500 mm are suitable for a more versatile use, for the destruction of complex root system.



Bearing protection

The bearing protection are recommended in case of very stony grounds. The aim is to prevent the bearing from the wear due to the friction of the earth on the bearing, but also to shocks when the Explor comes accross foreign objects in the fields.



Key for disc gangs

If you need to change the discs, the key is accessible on the machine. As it is a hexagonal nut of 91 mm width, we have chosen to insert it into the frame.

Thanks to its long length, you benefit from a high tightening torque. You don't waste time, and quickly become operational again.



	EXPLOR T70 TECHNICAL SPECIFICATIONS								
Working width (m)	2.20	2.55	2.90	3.25	4.25	4.95	5.60		
Tractor power (HP) Tractor power (kW)	210 / 225 154 / 165	220 / 235 162 / 173	230 / 265 169 / 195	240 / 280 176 / 206	250 / 290 184 / 213	260 / 300 191 / 221	270 / 310 198 / 228		
Transport width (m)	2.20	2.55	2.90	3.25	4.25	4.95	5.60		
Transport height (m)				1.60					
Indicative weight (kg)	3 300	3 450	3 700	4 150	5 700	6 280	6 860		
Hitch (Cat.)			Forged ball ring: 0	35 mm - Ø 45 mm - Ø	55 mm - Ø 65 mm				
Chassis version				Fixed					
Disc number	14	16	18	20	26	30	34		
Shaft diameter (mm)		50							
Disc diameter (mm)			Standard Ø	810 notched / Option (Ø810 flailed				
Disc thickness (mm)				10					
Disc spacing (mm)		350							
Underbeam clearance (mm)	900								
Max. working depth (mm)	400								
Safety of the working element	Rigid bearing support								
Disc angling adjustment	Standard: mechanical / Option: hydraulique arrière / hydraulique avant et arrière								
Stabilising wheels				Non disponible					
Tyres	Standard 400/55x22.5 (Ø 1011 mm) / Option 400/70x20(Ø 1 068 mm) / 17.5x24 (Ø 1 250 mm)								
Braking system			Standard hydr	aulic / Option tyre or w	ithout braking				
Footbridge for seed drill	Not available								
Hectare counter	Option								
Roller adjustment	-								
Rear equipment (mm)	Without								
Road traffic lights	As standard								

	EXPLOR T70 TECHNICAL SPECIFICATIONS						
Working width (m)	2.00	2.40	2.80	2.00	2.50		
Tractor power (HP) <i>Tractor power (kW)</i>	210 / 225 154 / 165	220 / 235 162 / 173	230 / 265 169 / 195	240 / 280 176 / 206	250 / 290 184 / 213		
Transport width (m)	2.00	2.40	2.80	2.00	2.50		
Transport height (m)			1.60				
Indicative weight (kg)	3 400	3 750	4 100	3 950	4 250		
Hitch (Cat.)		Forged ball ri	ng: Ø 35 mm - Ø 45 mm - Ø 55 m	nm - Ø 65 mm			
Chassis version			Fixed				
Disc number	12	14	16	10	12		
Shaft diameter (mm)	50						
Disc diameter (mm)		Standa	ard Ø 810 notched / Option Ø 810) flailed			
Disc thickness (mm)			10				
Disc spacing (mm)		400 500					
Underbeam clearance (mm)	900						
Max. working depth (mm)	400						
Safety of the working element	Rigid bearing support						
Disc angling adjustment	Standard mechanical / Option hydraulic rear / hydraulic front and rear						
Stabilising wheels			Not available				
Tyres	Standard 400/55x22.5 (Ø 1011 mm) / Option 400/70x20(Ø 1068 mm) / 17.5x24 (Ø 1250 mm)						
Braking system	Standard hydraulic / Option tyre or without braking						
Footbridge for seed drill	Not available						
Hectare counter	Option						
Roller adjustment	-						
Rear equipment (mm)	Without						
Road traffic lights	As standard						





All in a single pass

Combined tool to stubble, loosen and consolidate in a single pass. Combination of efficiency and agronomic work.

DISCORDON 60

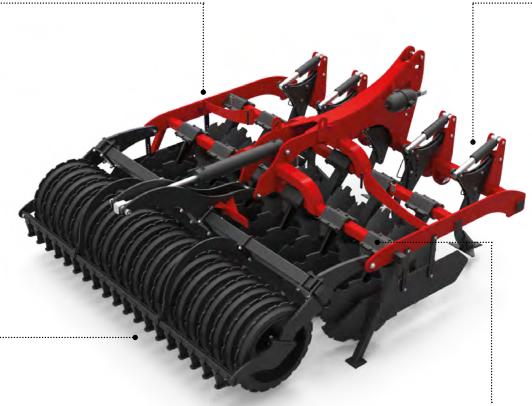
MOUNTED ONE-PASS FINISHER

24 or 28 discs, 5 tines Tractors: 125 to 210 hp - Working width: 3.00 to 3.50 m



A frame adapted to high power ratings

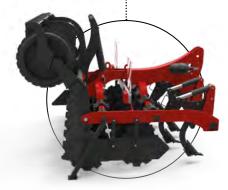
The central chassis of the Discordon 60 is equipped with a 3-point linkage compatible with categories 3, 4 and quick coupler. This chassis is designed for high-power tractors. The disc and tine holding tubes are embedded in the oxycuttings to maximise the strength of the assembly.





Two possible safety devices for the tines

Tines that are positioned in aggressive mode can be equipped with a bolt safety device, for stone-free conditions, which increases up to 4 895 kg of tip resistance, or with a hydraulic safety device, for stony conditions with tip resistance up to 2 310 kg. The tine depth adjustment is independent from the rest of the machine.



A foldable roller on the machine

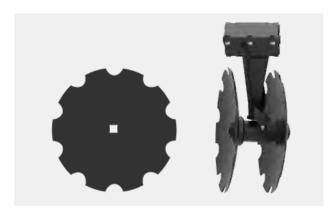
The roller is retractable, so it can be folded back onto the machine to increase the tool's penetration capacity in difficult conditions.

During road transport, folding the machine back makes it more compact and therefore reduces the load on the tractor's lifting arms.



Non-stop elastomeric safety for discs

The disc arms are fixed to the frame by means of 4 triangular elastomers which act as a safety device in case of contact with a foreign body or a stone. These elastomers are equipped with 3 flat faces for a better support on the frame. The complete element is well held in position and does not risk moving on the tube. Each safety is maintained by 6 bolts for optimal tightening.



Two discs per bearing

We have chosen discs with 575 mm diameter and large notches. These discs have a high aggressiveness and ensure a quality mulch. They are mounted on a double bearing with a central shaft for a common drive. Having two discs per arm allowed us to increase the clearance in the machine and save weight. The efforts are better distributed on safety, so its operation is optimised. The tool's penetration capacity is maximum, even in dry conditions.



Straight tines on grip

5 straight tines are positioned at the front of the machine. The distance between each tine is 560 mm for 3 m tools and 680 mm for 3.5 m tools. Each tine has an independent manual adjustment that allows you to adjust the working depth up to 40 cm below the soil surface. These tines are equipped with carbide tips as standard and you have the possibility to work with standard or carbide wings or without wings.



Two rollers available

You have two types of rollers available on this range. The single square bar roller \emptyset 600 mm, suitable for good depth control and used for its aggressiveness on plant residues, and the Emopak profile V roller \emptyset 740 mm which is a heavy roller for in-line finishing and deep soil consolidation. The heavy roller allows you to push the machine's operating limits in wet conditions thanks to its scrapers.



Side deflectors to direct the earth flow

Two deflector plates are positioned on each side of the machine to limit the projection of earth and residues. The aim is to keep the flow from the working tools in the machine width. You do not have any marking between two passes, you leave an even and quality ground for the next work to be done.



Parking legs

For greater safety when storing the machine, we have parking legs on both sides of the tool. They ensure stability, they are removable and easy to install.



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	DISCORDON 60 TECH	INICAL SPECIFICATIONS
Working width (m)	3.00	3.50
Tractor power (HP) Tractor power (kW)	125 / 175 92 / 129	160 / 210 118 / 155
Transport width (m)	3.00	3.50
Transport height (m)	2.	45
Indicative weight with Emopak roller (kg)	2 850	3 500
Hitch (Cat.)	3	- 4
Chassis version	Fi	xe
Disc number	24	28
Tine number		5
Disc diameter (mm)	Ø	575
Disc thickness (mm)		6
Disc spacing (mm)	23	30
Tine spacing (mm)	560	680
Spacing between 2 disc rows (mm)	7	00
Underbeam clearance (mm)	7!	50
Max. working depth (mm)	Disques : 200	0 / Dents : 400
Safety of the working element	Discs: Non stop elastomeric / Tine	es: Shear bolt - Non stop Hydraulic
Roller adjustment	Hydr	raulic
Rollers (mm)	Single bar Ø 600	/ Emopak V Ø 740
Road traffic lights	Stan	dard

DISCORDON T70

SEMI-MOUNTED ONE-PASS FINISHER

32, 36 or 40 discs, 7 or 9 tines Tractors: 210 to 310 hp - Working width: 4.20 to 5.20 m



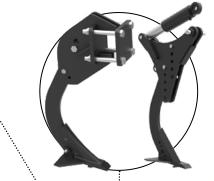
Stability on roads and for headlands

We have decided to offer only one tyre on the Discordon T70 range. Wheel 400/55R22.5 is mounted as standard to ensure a maximum stability on roads and for headlands. This type of low-pressure technology protects your headlands from compaction.



Disc gangs angling adjustment

Angling adjustment allows you to adjust the aggressiveness of the discs and thus increase or decrease the penetration capacity of the tool. The adjustment is mechanical by changing the length of the tie rod.



Two possible safety devices for the tines

Tines that are positioned after the first disc gang can be equipped with a bolt safety device, for stone-free conditions, which increases up to 4 895 kg of tip resistance, or with a hydraulic safety device, for stony conditions with tip resistance up to 2 310 kg.



Elastomeric suspension and hydraulic compensation

The drawbar is equipped with a hydraulic compensation cylinder in order to lift the machine always parallel to the ground. This cylinder is connected as standard to the lifting or lowering system of the carrier frame. In addition, we have equipped the upper part of the cylinder with an elastomer block that acts as protection during transport or at the headland. This suspension also ensures the stability of the tool at work and helps to monitor the ground on slopes.



Proven bearings

Its cast steel housing allows it to keep compact dimensions so as not to obstruct the passage of residues. Thanks to the triple barrier of the braid and the two outward facing seals, excess grease can escape but dust and debris do not enter. This system ensures a long service life and reduces maintenance times.

An optional bearing protection is available for worn or stony soils.



Tines on parallelogram

The tine depth adjustment is independent of the rest of the machine. It is carried out hydraulically. The tine support frames are mounted on a parallelogram which ensures a lifting or lowering perfectly parallel to the ground. The adjustment is very precise and easy to implement.

The tines can work from 0 to 40 cm deep for shallow tillage or deep soil restructuring.



DISCORDON T70

SEMI-MOUNTED ONE-PASS FINISHER



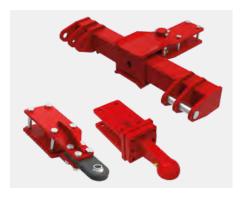
Wide choice of discs

Several disc types are available. We offer two models, one notched and one plain, to to increase the drive of the disc gang . Two diameters, 660 mm and 710 mm, enable to adapt best to your working depth and to the volume of plants to bury. We guarantee you a high aggressiveness and a quality mulch for a good residue decomposition.



Two tines available

The tines are positioned in the middle of the machine between the two disc gangs. The distance between each tine is 500 mm for a good restructuring work over the entire width and to keep fluidity in the presence of residues. You have a straight tine that allows you to disturb the whole worked horizon. We also offer the Michel tine which preserves the soil structure and allows deep aeration.



Hitches for all applications

We offer a wide choice of couplings corresponding to the tractor categories. We have la large choice: category 3 to 4 arm couplings, forged ball couplings with Ø 35, 45, 55 and 65 mm and a Scharmüller K80 coupling. We recommend the forged ball and Scharmüller K80 hitches for optimal distribution of tensile forces and maximum grip. This results in lower fuel consumption and better tractor performance.



Hydraulic selector

The Discordon is equipped with a 2-function hydraulic selector as standard, 3-function in option. This control box allows you to centralise several functions on the same distributor. It is required in case you do not have enough valves available on your tractor. It allows you to limit the number of hydraulic connections and makes it easy to use in the cab.



4 rollers available

Your machine can be equipped with a single square bar roller Ø 600 mm, suitable for good depth control and used for its aggressiveness on plant residues. A single bar roller Ø 900 mm is also available; it ensures also a good depth control and an ideal finish in sandy conditions. We offer as well Emopak rollers Ø 600 mm, with V-shape for in-line finishing and deep soil consolidation, and with flat profile for soil compaction and a perfect in-line finishing.









Aggressive disc gangs

The disc gangs are stacked on 40 mm shafts for Ø 660 mm discs and 50 mm shafts for Ø 710 mm discs. These shafts are made of high-strength treated steel, they absorb shocks and stresses. To simplify access for disc replacement, the disc gangs are tightened and locked from the ends.

The front disc gangs are equipped with anti-projection discs and you can add an optional deflector. The rear disc gangs have a degressive mounting to ensure a good levelling of the ground in the machine width.

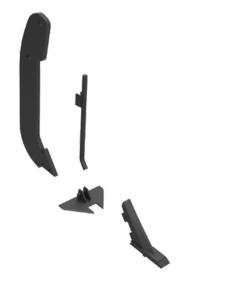




SEMI-MOUNTED ONE-PASS FINISHER | DISCORDON T70

		DISCORDON T70 TECHNICAL SPECIFICATION	DNS
Working width (m)	4.20	4.70	5.20
Tractor power (HP) Tractor power (kW)	210 / 250 155 / 184	240 / 280 177 / 206	270 / 310 199 / 228
Transport width (m)		3	
Transport height (m)	3.00	3.25	3.50
Indicative weight with Emopak roller (kg)	7 770	8 050	8 330
Hitch (Cat.)	On arm: 3 - 4N - 4 - Quick cou	upler / Forged ball ring: Ø 35 mm - Ø 45 mm - Ø 55 mm	- Ø 65 mm / Scharmuller K80
Chassis version		Foldable in two parts	
Disc number	32	36	40
Tine number	7	9	
Disc diameter (mm)	Standard Ø 660	0 / Option Ø 710	Ø 660
Disc thickness (mm)		Standard 6 / Option 7	
Disc spacing (mm)		270	
Size of square shaft for disc gang (mm)	Standard 40	0 / Option 50	40
Tine spacing (mm)		500	
Under frame clearance (mm)		800	
Max. working depth (mm)		Discs: 200 / Tines: 400	
Safety of the working parts	Discs	: rigid bearing support / Tines: shear bolt - hydraulic nor	n-stop
Compensation on drawbar		Hydraulic	
Hydraulic function selector		Standard: 2 functions / Option: 3 functions	
Tyres		400/55R22,5 (Ø 1010 mm)	
Braking system		Standard Hydraulic / Option pneumatic	
Seeder support		Option	
Footbridge for seed drill		Option	
Hectare counter		Option	
Roller adjustment		Hydraulic	
Rollers (mm)	Single b	oar Ø 600 / Single bar Ø 900 / Emopak V Ø 600 / Emopak	P Ø 600
Road traffic lights		Standard	

HELIOS WORKING PARTS



Straight tine

The straight tine provides a very good mixture and a total disruption of all soil horizons on the worked surface. It has a carbide point and you can choose between standard or carbide wings. The leg is protected by the point, which can be replaced by means of a pin. The leg is also protected by a shin.



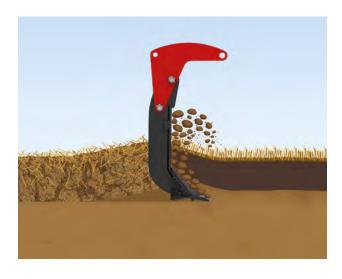
Michel loosening tine

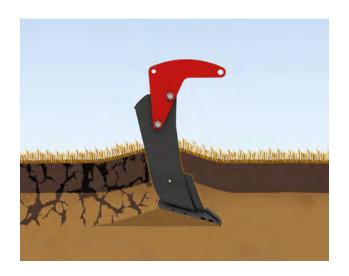
The Michel tine provides a deep soil restructuring without disturbing the soil horizon. The leg is protected by a a counter-blade. This tine can be equipped with a standard or carbide bolted point, or a reversible share.



Cracker tine

The Helios Cracker are the most suitable machines to loosen on the whole working depth. The disturbance of the surface is similar to a deep ploughing which mixes plant residues together with the earth. This accelerates humification. Your soil reappropriates nitrogen without the need for inputs.







SAFETY DEVICES

SHEAR BOLT SAFETY

For stone-free conditions, the tines can be equipped with a shear bolt safety device that goes up to 10 700 kg of tip resistance.







HYDRAULIC SAFETY

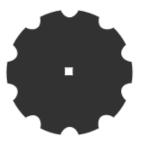
For stony condtions, we recommend the hydraulic safety device with an adaptable resistance at the tip.







EXPLOR WORKING PARTS



Notched Ø 810 mm, épaisseur 10 mm.

The \emptyset 810 mm notched disc is mainly used for deep ploughing and plot restoration after harvesting sugar cane or miscanthus for example.

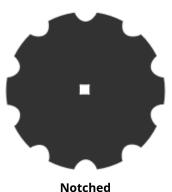


Flailed Ø 810 mm, épaisseur 10 mm.

The flailed disc is more suitable for clearing and preparation in order to cultivate after a forest plantation.

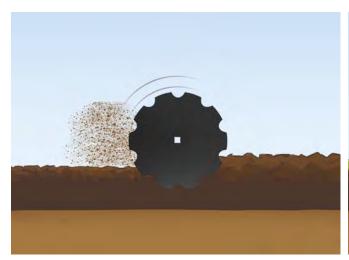


Ø 910 mm, épaisseur 12 mm.

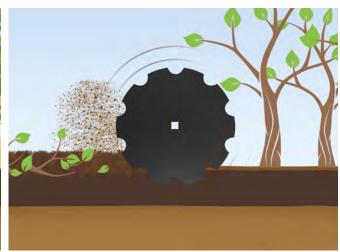


Ø 1 020, épaisseur 12 mm.

For bigger tools that require a very high penetration capacity and work in very difficult conditions, we offer larger diameter discs with a higher thickness. They are mainly used for clearing or deep ploughing.







DISCORDON WORKING PARTS



Notched

Ø 660 mm, 6 mm and 7 mmm.thickness Also possible in Ø 710 mm, 7 mm.thickness.



Plain

Ø 660 mm, 6 mm and 7 mmm.thickness Also possible in Ø 710 mm, 7 mm.thickness.

The \emptyset 660 mm discs are suitable for stubble cultivation or coarse preparation work.

The Ø 710 mm discs are intended for deeper restructuring work and work in the presence of a large volume of plants.



Straight tine

The straight tine provides a very good mixture and a total disruption of all soil horizons on the worked surface. It has a carbide point and you can choose between standard or carbide wings. The leg is protected by the point, which can be replaced by means of a pin. The leg is also protected by a shin.



Michel loosening tine

The Michel tine provides a deep soil restructuring without disturbing the soil horizon. The leg is protected by a a counter-blade. This tine can be equipped with a standard or carbide bolted point, or a reversible share.

SAFETY DEVICES



For stone-free conditions, the tines can be equipped with a shear bolt safety device that goes up to 4 895 kg of tip resistance.



For stony conditions, we recommend the hydraulic safety device with a 2310 kg resistance at the tip.





REAR EQUIPMENT

Double Twin roller



Roller with	double notched discs









Heavy soils

Medium soils

Light soils

Consolidation

- 1	
4	







J	•	>







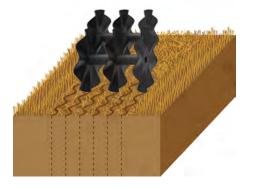
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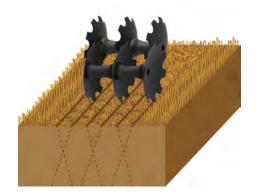
The roller with double notched discs slices, levels slightly and provides more lift to the ground. Inspired by the assembly of the Cover range disc gangs, the it is extremely robust and leaves an impeccable finish.

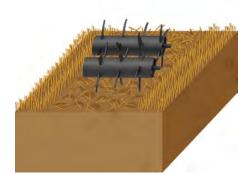
The double spike roller breaks up clods and mixes the top layer. Its use is a good step before preparing a seedbed. Ideal on sticky soils, the intertwinning of its peaks scraps the earth off the roller.

Due to its wavy discs, it is driven throughout its stroke and allows the surface layer and residues to be cut to create openings to improve air circulation, water flow and break up the largest clods.









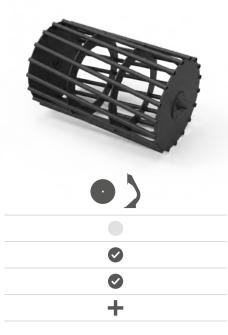
Good firming

Ø 500 mm or Ø 900 mm single bar roller

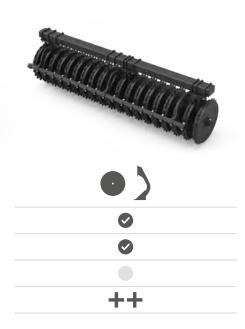


Aggressive on plant residues, this roller enables you to create a uniform mulch and accelerate stubble degradation while maintaining a good level of moisture in the soil. It is light and economical.

Ø 900 mm single bar roller



The Ø 900 single bar roller provides good depth control and an optimal finish on sandy or light soil conditions. To avoid a too fine finish on light soil, it has been designed with round bars for less aggressiveness and more lift

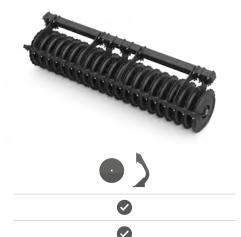


Ø 600 mm Emopak P Roller

A heavy roller, the flat profile Emopak enables shallow compaction. It is ideal for self-seeding.

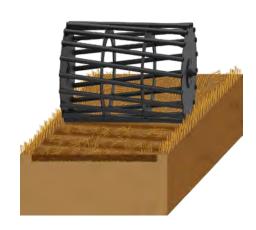
It crushes clods and promotes seed bed preparation to germinate weeds.

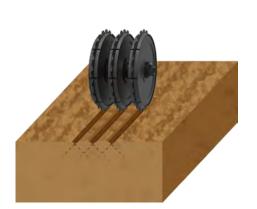
Ø 600 mm or Ø 740 mm **Emopak V Roller**

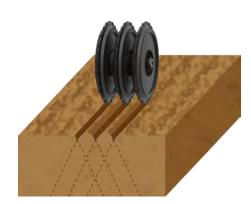


This roller is made of flanged, V-shaped and notched wheels. The Emopak V's mass gives you good consolidation, resulting in an excellent in-line finish. For self-seeding, it offers perfect soil/seed contact. It excels on dry, stony and cloddy soils.











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Stubble tine harrows



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Crossland 50



Crossland 60

Crossland T60



Crossland T70



Crossland T80

Disc harrows



Normandie 50



Normandie 60



Normandie T60



Normandie T70



Normandie T80

Shallow Stubble Cultivators



Occitan 50



Occitan 60



Occitan T60

Offset disc harrows



Cover V T50



Cover V T60



Cover X T60



Cover XL T60



Cover V T70



Cover X T70



Cover XL T70



Cover X T80



Cover XL T80

Cover XL T90

Soil consolidation



Planipack 50



Planipack 60



Planipack 70

Seed bed preparation equipment



Tetra 50



Tetra 60



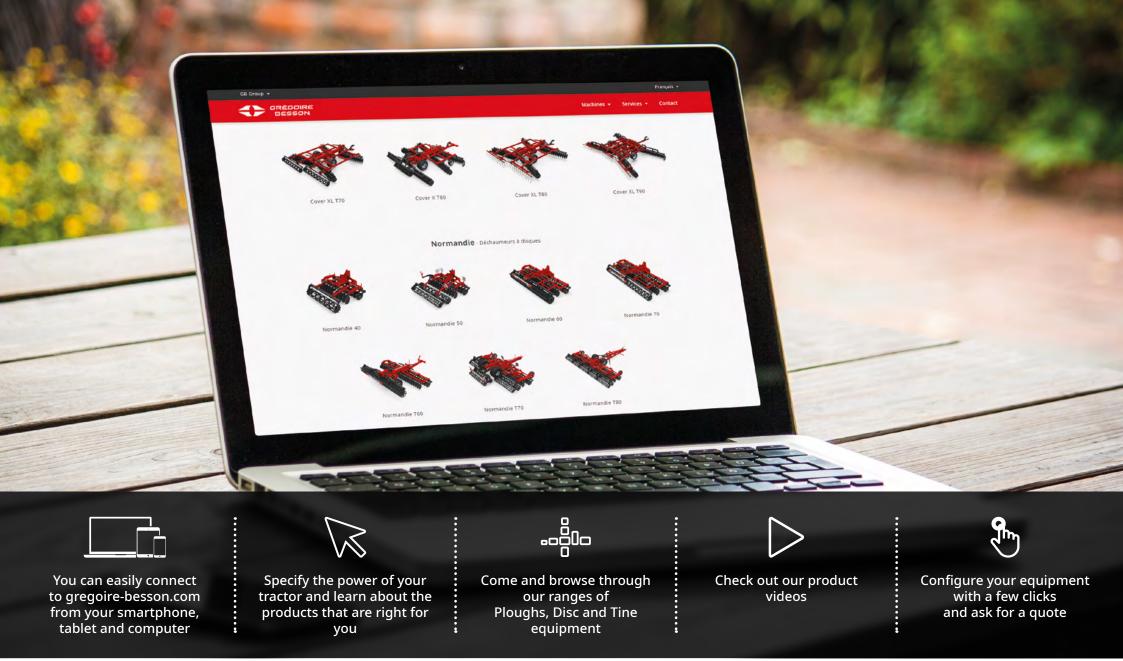
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DISC HARROWS	•	•	•	EXPLOR T70	EXPLOR T80	EXPLOR T90
ONE PASS FINISHERS	•	•	DISCORDON 60	DISCORDON T70	DISCORDON T80	•
LIGHT STUBBLE TINE HARROWS	•	•	DEKOFLEX 60	•	•	•
CHISELS	•	CROSSLAND 50	CROSSLAND 60 CROSSLAND T60	CROSSLAND T70	CROSSLAND T80	•
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HIGH-CAPACITY STUBBLE CULTIVATORS	•	OCCITAN 50	OCCITAN 60 OCCITAN T60	•	•	•
SHALLOW STUBBLE CULTIVATORS	•	NORMANDIE 50	NORMANDIE 60 NORMANDIE T60	NORMANDIE T70	NORMANDIE T80	•
SEED-BED PREPARATORS	•	TETRA 50	TETRA 60	TETRA 70	TETRA 80	•
SOIL	•	PLANIPACK 50	PLANIPACK 60	PLANIPACK 70	•	•